



Office of the Director of Boiler, Gujarat State

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Ahmedabad- 380004.

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No. DOB/TECH/2025/CA062024-20250001931

Date:03/04/2025

To,
Scoda Tubes Limited,
Survey no. 1568/1569, Kalol-Mehsana Highway, Rajpur, 382715

Sub : Extension of Approval of your workshop for **Manufacturing of Stainless Steel Seamless pipe up to 300 NB x Sch. 120 thk & Welded Pipes, Tubes & U Tubes as per size mentioned in reference letter no. 1 under inspection of IBR - 1950 Code.**

- Ref: 1. First approval letter no. DOM/TECH/2023/CA062022-20230001325 dtd. 15-03-2023
2. Your application no. A0032024-20250002904 dtd. 17-02-2025
3. This office Inward no. 2025BWCIB1240575749 dtd. 17-02-2025
4. Government of Gujarat Notification No. GR - 2007 - 73 - IBA - 1099 - 1895 (I) - M - (3)
dtd. 31/08/2007

Sir,

With reference to above you subject & referred letter the approval granted to your firm for **"Manufacturing of Stainless Steel Seamless pipe up to 300 NB x Sch. 120 thk & Welded Pipes, Tubes & U Tubes as per size mentioned in reference letter no. 1"** under inspection of IBR -1950 is extended for **Two year more. i.e from 17/03/2025 to 16/03/2027** other conditions are remains same as per reference letter 1

Online receipt No.2848003 of Rs.10000.00 dtd.10/03/2025 for registration / renewal fees is received.
Also you shall apply for renewal of firm recognition at least two months before the expiry of said period.

Yours Faithfully,

Shri B. H. Patel
Director of Boilers,
Gujarat State, Ahmedabad.

Copy to: D.O.B / TECH /2025 /CA062024-20250001931 03/04/2025 Dated
Shri R. G. Prajapati, Assistant Director of Boilers, Mehsana Region for information and necessary action

Annexure

- 1 Raw material for Pipes, Tubes & 'U' Tubes must be offered for inspection along with Certificate in Form III-A / III-B / IV of IBR – 1950 with mill test certificates if procured from Well Known Steel Pipe / Tube maker's as per IBR – 1950 before commencement of manufacturing.
- 2 Drawings of 'U' Tubes must be got approved from the under signed as per Regulation 395 of IBR – 1950 before starting manufacturing.
- 3 Physical / Mechanical tests and Eddy Current testing of Pipes, Tubes & 'U' Tubes must be done in presence of the Competent Person, in your In-house approved Laboratory. All machines must have valid calibration failing which testing will not be allowed in in-house laboratory.
- 4 Chemical tests of samples of Pipes, Tubes & 'U' Tubes must be done in presence of the Competent Person in the Laboratory approved by this office.
- 5 Other Non-Destructive tests like Micro, Macro, UT, IGC, MPI, PMI etc. of Pipes, Tubes & 'U' Tubes must be done as per the requirements of Material Specifications / IBR – 1950 in the Laboratory approved by this office or by recognized NDT Agency.
- 6 Construction and workmanship must be in accordance with the Indian Boiler Regulations – 1950 and to the satisfaction of the Competent Person or Inspecting Authority.
- 7 You shall have to carry out manufacturing of Pipes, Tubes & 'U' Tubes as per instructions issued from time to time either by Competent Person or Inspecting Authority.
- 8 This approval/ recognition can be withdrawn at any time without giving notice if the workmanship is not found satisfactory as per IBR – 1950.
- 9 You will have to inform this office immediately if there is any change in existing name of the Company / Existing Technical Staff of the Company.
- 10 You will have to employ sufficient technical staff to the satisfaction of the Inspecting Authority time to time.
- 11 You are hereby insutruacted to get it renewed before 60 days from the expire of this certificate.
- 12 Other